Product Specification Sheet



Duraco® Red

Material Description: Duraco Red is a clear PET film carrier double sided tape with red release liner. The acrylic adhesive combines good initial tack and a secure bond for hard to stick applications. It has strong plasticizer resistance, tolerates high temperature applications, and sticks well to UV coatings. Keeps graphics sharp and readable, too. Available in continuous rolls, spools, and cut pieces.



Product Information	Description		
Carrier	PET Film		
Adhesive	Acrylic		
Release Liner	MOPP Film		
Application Temperature (°F)	65 to 100		
Service Temperature (°F)	-14 to 300		
Thickness	8 mils		
Adhesive	Typical Value	Test Method	

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Shear Resistance:		
1in², 158°F (min) 500g Load:	10000 min	PSTC-107
1in², 72°F (min) 1000g Load:	10000 min	PSTC-107
90° Peel (lb/in):	4 min	PSTC-101
Probe Tack:		
(1 sec dwell - 454g Load)		
Force (g):	900 min	DI.3.5*
Area (g/s):	500 min	DI.3.5*

DI.3.5 is a Duraco internal test method.

Storage

Tape should be stored within its' original packaging, in a dry place at Room Temperature (72°F). If room temperature is not possible, the storage temperatures should not exceed 39°F to 100°F. When the tape is stored under these conditions, the shelf life would be 18 months from the date of shipment.

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